Segment No. 21-45-01

WA-45-1020

# ASAMERA-CANNON MINE CLASS II INSPECTION; MARCH 10-11, 1987

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#### **ABSTRACT**

A Class II inspection was conducted at the Asamera-Cannon Gold Mine on March 10 and 11, 1987. Inspection monitoring did not find surface or ground water impacts attributable to the mining operation. The Asamera water quality monitoring program was generally acceptable and sampling procedures reasonable. Recommendations related to several aspects of the monitoring program are made.

#### INTRODUCTION

A Class II inspection was conducted at the Asamera-Cannon Mine on March 10 and 11, 1987. Conducting the inspection was Marc Heffner of the Washington State Department of Ecology Water Quality Investigations Section with the help of Marie Garrett, the Cannon Mine Environmental Specialist, and her assistant Gordon Elliott.

The inspection was conducted to meet the following objectives:

- 1. Inspect the facility and evaluate the monitoring network.
- 2. Review monitoring procedures.
- 3. Conduct a laboratory quality assurance check by splitting samples for analysis by both Asamera and Ecology.

#### **SETTING**

The Cannon Mine is an active gold mine located in Chelan County at the southeast corner of Wenatchee. Operation began in mid-1985. The mine is below ground with on-site surface activities including a mill, a tailings pond, and a silica pit. Because of the mine's proximity to Wenatchee, the mining operation is designed to prevent significant surface subsidence. To accomplish this, mined areas are filled with cemented material as mining is completed in an area.

Wastewater generation in the mill comes from the flotation process used to concentrate mined material. The material is dried using a filter press and shipped off site for smelting. The filtrate enters a recycle stream. Waste solids are thickened with the water being reused and the concentrated solids sent to the tailings pond.

The tailings pond lies behind a large earthen dam in Dry Gulch. The natural intermittent drainage is routed around the dam via a steel conduit/sediment basin system that

discharges below the dam. Tailings are dispersed along the upstream face of the dam to encourage solids build-up along the dam face and water to pool in the upper end of the pond. A pump station in the pond pumps water back to the mill for reuse.

Activity at the silica pit was minimal during the inspection, but the silica is a potential source of mine fill material. Sand from a small pit near the mill was being used for fill during the inspection.

#### **PROCEDURES**

The Asamera monitoring network consists of both surface water and ground water stations (Figure 1).

Ground water sampling consists of static water level only and static water level plus water quality wells. At all wells the static water level is measured first using an electric tape. Wells sampled for water quality are equipped with a dedicated bladder pump. The pump is run to purge two well casing water volumes. A sample is collected for field pH, temperature, and conductivity measurements. An in-line 0.45 um filter is then installed on the pump discharge line and samples are collected. The samples are preserved as required and shipped to a contract laboratory for analysis.

Asamera sampling procedures were followed during the inspection. Samples collected were split for analysis by Asamera and Ecology. Parameters analyzed and sampling times are noted in Table 1. Additional conductivity measurements and collection of unfiltered samples by Ecology are also noted in Table 1.

Surface water samples are analyzed for the same field and laboratory parameters. Instantaneous flow measurements are made at H-weirs installed in the stream beds. Ecology bucket-and-stopwatch instantaneous measurements were made at the same time. The Asamera contract laboratory filters some of the high suspended solids samples prior to analysis as necessary. Samples were split for Asamera and Ecology analysis. Parameters measured and sampling times are included on Table 1.

#### **RESULTS AND DISCUSSION**

Sampling and preservation methods used by Asamera appeared appropriate for the parameters being analyzed. Directing the pump discharge farther away from the well casing when purging is suggested to avoid possible well contamination.

Ecology and Asamera analytical results are compared in Table 2. Asamera field temperature and conductivity results did not compare well with Ecology results. Use of an ASTM approved thermometer and check of the Asamera conductivity meter with

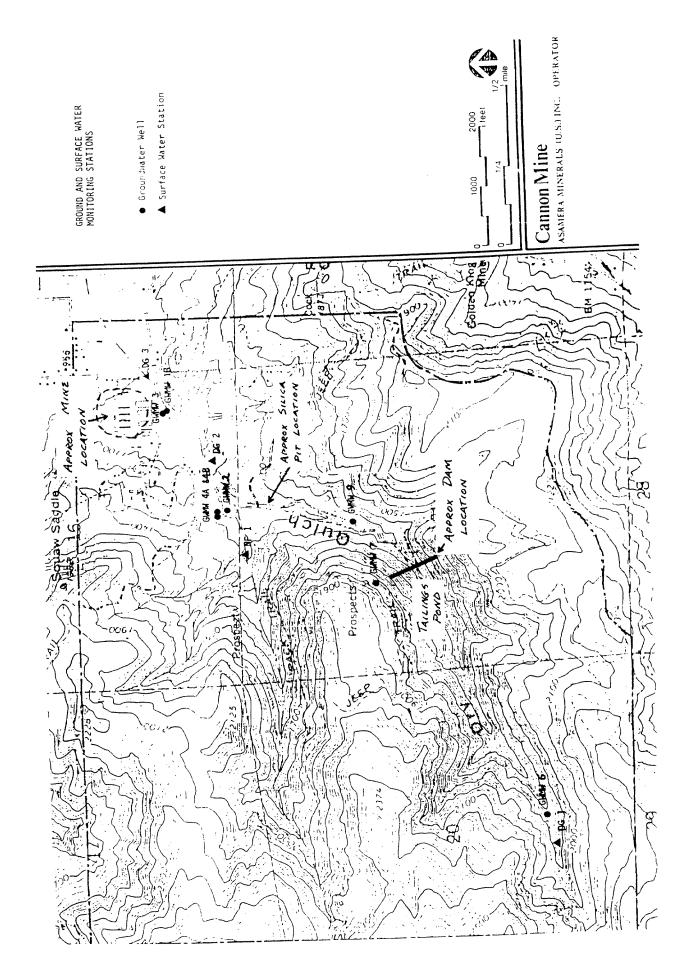


Figure 1. Site map (from Garrett, 1987) - Asamera, March 1987.

Table 1. Sampling Schedule - Asamera, 3/87.

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	3/10 1015 Asamera 1025 Ecology 1030 Ecology 1120 Ecology				×××		×														
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\*analyzed prior to field filtration \*\*ground water samples field filtered prior to analysis unless otherwise noted

Table 2. Laboratory comparison - Asamera, 3/87.

Conductivity (umhos/cm)  10 1060 7.1 1130 70 31 (0.005  580 7.1 1130 70 31 (0.005  13 1300 6.7 1350 54 200 0.008  13 250 6.6 386 100 (0.003  16 117 (0.005  16 117 (0.005  1860 380 100 (0.005  16 117 (0.005  1860 940 12 (0.005  1625 6.6 740 12 (0.005  1625 740 12 (0.005  1625 740 12 (0.005  162	- 1			Field	- 1	Analyses+						Laboratory Analyses++	ory An	alyses	1		;			
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11.1   52.0   1060   7.1   1130   70   31   <0.005   1.4   10   685h   822   900   181   24   113   20   116   <0.003   <0.1   670   11   800   152   8   80   40   40   11.0   685   1.2   66   1.2   610   140   <10   40   40   11.0   68   31   <0.005   0.18   66   1.2   610   140   <10   40   40   11.0   68   31   <0.005   0.18   66   1.2   610   140   <10   40   40   11.0   68   31   <0.005   0.19   <1   856   1.2   610   140   <10   40   <10.005   <0.008   0.19   <1   866   1.2   100   65   3   4   <10   <0.005   0.10   <0.005   0.19   <1   866   1.2   100   65   3   4   <10   <0.005   0.10   <0.005   0.19   <1   866   1.2   10   65   3   4   <10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005   0.10   <0.005	Labor		1(3)	1 1				qwn)		/8m)	/gm)		SSI	IDS	TOC	Irou	ibo2			шшоე
11.1   52.0   1060   7.1   1130   70   31   <0.005   0.18   1   685h   82z   900   181   24   1130   1130   50   161   <0.003   <0.1   685h   82z   900   181   24   1130   400   400   1120   68   31   <0.005   0.08   <1   656   1.2   610   140   150   6   85   85   1120   68   31   <0.005   0.08   <1   656   1.2   610   140   140   610   40   40   100   14	GROUND WATER																			
11.1   52.0   1066   7.1   1130   70   31   <0.005   0.18   1   650   14   1170   150   6   85   85   11   1170   150   6   85   11   1170   150   150   1170   150   1170	3/12	Ecolo Asame	gy :ra					880	16 20			1.4j <0.1	10	685h 697	82z 9.5	900 330	181 180	24 80	113	
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12.5         54.5         1900         6.9         1860         380         100         <0.005         0.08         <1         980         9.0         450         308         5           12.2         54.         1360         6.9         436         74         0.005         <0.1	3/10	Ecolo Asame			52.3 51	1300		1350	54 51		0.008	0.19	<u>.</u>	850 866	18	190	65 56	3 <10	4 <10	
12.4         54.3         2900         6.6         940         12         <0.005         1.4         <1         1300         6.1         390         554         7           10.6         51         1625         6.6         740         10         <0.003	3/11	Ecolo Asame			54.5 54			1860	380 436	100 74	<0.005	0.08	<b>\\</b>	980 1093	9.0	450	308 340	5 <10	345 260	
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10.8         51.4         2200         2360         230         720         0.058         <0.01	3/11	Ecolo Asame	era era		42.3 46	250 <400	•	242	2.0	18	<0.005 <0.003	0.06	069	340 312		37900 900	28	106	248 <10	
10.6       51       400       5.4       35       0.005       6.005       4       330       13       580       25       5         8.4       47.1       390       366       9.0       49       0.005       0.16       1200       360       21       62800       31       743         10.6       51       <400	3/11	Ecolo Asame			51.4 49	2200 1400	9.1	2360	230 211	720 662	0.058	<0.01	57	1500 1539	13 3.6	1700	352 380	9 <10	81 <10	
8.4 47.1 390 366 9.0 49 0.005 0.16 1200 360 21 62800 31 743 10.6 51 <400 7.2 12 65 <0.003 <0.1 254 13.0 170 25 10	3/11	Ecolc Asame			51	700	•	709	5.4	35 29	0.005	0.05	7	330 393	13	580	25	5 <10	12 <10	
	3/11	Ecolo Asame		1	47.1	390	•	366	9.0	49 65	0.005	0.16	1200	360 254		62800	31 25	743	365	

z = Sample low due to interfering substance
h = Over holding time. Analysis run.
j = Estimated value
+ = No filtration prior to analysis
++ = Ground water samples field-filtered prior to laboratory analysis unless otherwise noted

a standard solution are recommended. Asamera pH measurements appeared accurate. Most laboratory results compared favorably. Some differences in total organic carbon (TOC), iron, and manganese results occurred. Submission of a blind known and/or spike to the contract lab along with samples is a suggested quality assurance practice.

A tailings pond (TP) water sample was collected as part of the inspection. The data were compared to the upgradient stream (DG1) and well (GWMW6) samples to determine which parameters might indicate mining impacts (Figure 2). Chloride, sodium, sulfate, conductivity, and total dissolved solids (TDS) were selected for further comparisons. Routine collection and analysis of a tailings pond water sample is suggested to help identify indicator parameters. Also, inclusion of a sample representative of water in the mine could provide similar information. Parameters tested may be reduced if TP and mine parameters are consistent over time.

Use of the baseline data collected by Asamera prior to opening of the mine was briefly considered. The data appeared widely scattered, making determination of changes over time impractical in this report.

## Surface Water

Surface water flows in the Dry Gulch Basin are intermittent. Previous investigation showed that monitoring stations DG1, NF1, and DG3 were dry from June through December in 1986 (Garrett, 1987). Dry Gulch Creek did not flow above ground in all portions of the Asamera reach during the inspection.

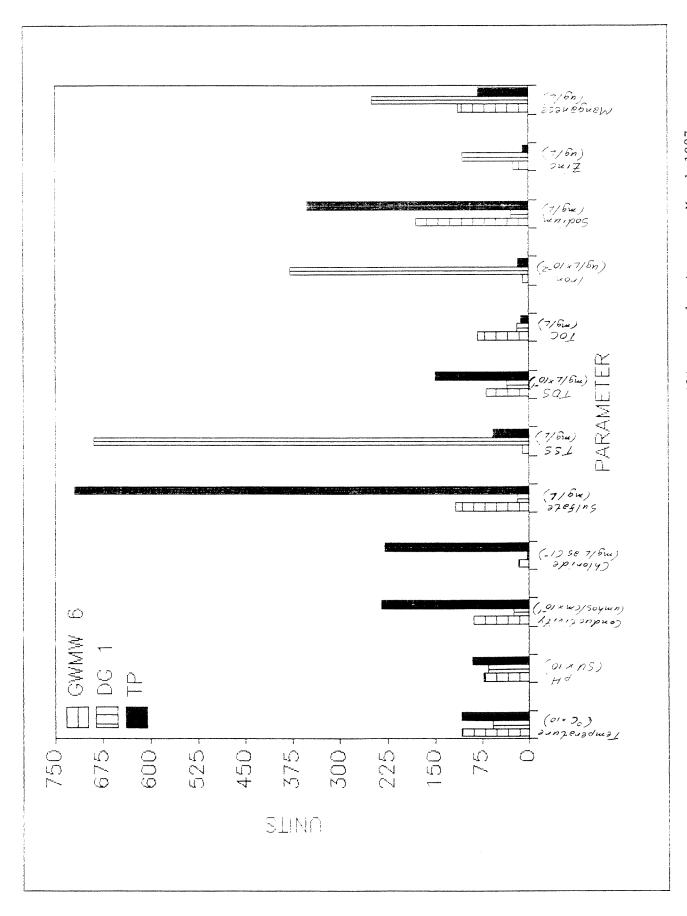
Inspection flow data are summarized in Table 3. Heavy silting is a problem with the H-flumes necessitating cleaning before measuring. The flume measurements compared well with the Ecology bucket-and-stopwatch measurements. Flow was less at DG3 than at DG1 during the inspection.

Table 3. Surface water flow rates - Asamera, 3/87.

Station	Asamera Measurement* (cfs)	Ecology Measurement** (cfs)
DG 1 DG 3	0.09 0.04	0.08 0.04
NF 1	0.02	0.04

<sup>\* =</sup> Asamera instantaneous measurement made using installed H-flumes

<sup>\*\* =</sup> Ecology instantaneous measurement made using bucket-and-stopwatch method



Comparison of upgradient stations to tailings pond - Asamera, March 1987. Figure 2.

Surface water quality data are presented in Table 4. The DG1 sample indicated that the creek is heavily laden with solids upstream of the Asamera reach. Figure 3 compares in-stream concentrations to parameters that were high in the tailings pond. The seep sample data, which was collected from a small pond directly below the dam, suggested that the seep was being influenced by the tailings pond. The seep pond had no outlet and did not appear to be any cause for concern. The discontinuous nature of the stream and poor upstream quality make determination of mine-related impacts difficult. Figure 3 suggests that water used in the mill was not contaminating the surface streams.

Asamera surface activities and on-site dirt roads suggest that total suspended solids (TSS) concentrations should be routinely monitored at the surface water monitoring stations as an indicator of excessive surface disturbance. High TSS concentrations at the upstream station may make data interpretation difficult.

Routine maintenance of the channelized upper portion of Dry Gulch Creek is necessary. The flow is routed through a series of conduits and settling basins. During the inspection the sediment levels in the basins were high. Regular cleaning is recommended to prevent overland flow due to basin walls being breached.

#### Ground Water

Ground water data are summarized in Table 5. Figure 4 compares selected monitoring well parameters to the tailings pond data. As with the surface water, no clear impacts on the ground water due to mining activities were noted. GWMW3 and GWMW1B had higher chloride and sodium concentrations and higher conductivities than the background well (GWMW6). These same parameters were high in the tailings pond. The sulfate concentrations in GWMW3 and 1B were lower than background while the tailings pond had a high concentration. Thus, association of the changes with mining activities is not possible.

GWMW3 and 1B are in the vicinity of the mine. Routine collection of a representative sample from the mine is recommended for comparison with well data. A monitoring well located downgradient of the mine is also suggested.

Ground water elevation data are presented in Table 6. Also included in the table is the distance from the ground water surface to the well screen. The upgradient wells (GWMW6 and GWMW9) are screened roughly 100 feet into the ground water. Screening wells closer to the ground water surface, particularly GWMW9, may prove more useful in detecting any changes due to mining activities.

Several of the wells had a characteristic hydrogen sulfide odor when being pumped. Analysis of both sulfate and sulfide is suggested to more reasonably monitor sulfur in the system.

Table 4 - Ecology Surface Water Analytical Results - Asamera, 3/87.

	(7.	/8n)	~		<u></u>	**807	<b>~</b> :	
	əsəuel		248	81	10+		12	365
	(J/gu) :	oniZ	106	6	<10+	28**	2	743
	(1/8m) แม	ibos	28	352	100+	625**	25	31
	(I\gu) t	ILOL	37900	1700	<10+	1620**	580	62800
Laboratory Analyses	(J\gm)	TOC	18	13	2.1+	1.1*	13	21
tory A	(J\gm)	SOT	340	1500	1102+		330	360
Labora	(J\gm)	SSI	069	57			4	1200
	(J\gm) ete	Суат	90.0	<0.01			0.05	0.16
	ıl Cyanide (L)	sfoT (gm)	<00.005	0.058			0.005	0.005
	(d\gm) sis	ılu2	18	720	334+		35	49
	: :I-) (-[]	Chlo as C	2.0	230	+96		5.4	9.0
1	luctivity ios/cm)		242	2360			709	366
	(alo) etan (	Flow	0.08				0.02	0.04
lyses	(.u.2)	+Hq	6.4	9.1			7.8	7.2
Field Analyses	luctivity ios/cm)		250	2200			700	390 7.2
File	Temp.	(4)	42.3	51.4			‡	8.4 47.1
	Tel	(၁)	5.7	10.8			‡	
		эшіТ	0920	1000	1100	1000	1035	1110
	;	Date	3/11	3/11	3/10	3/11	3/11	3/11
	uo;	Stat	DC 1	TP	Seep	Tailings	NF 1	DG 3

+ = Asamera measurement \* = Percent dry basis - 32.1 percent moisture \*\* = mg/Kg dry weight ++ = Thermometer broke

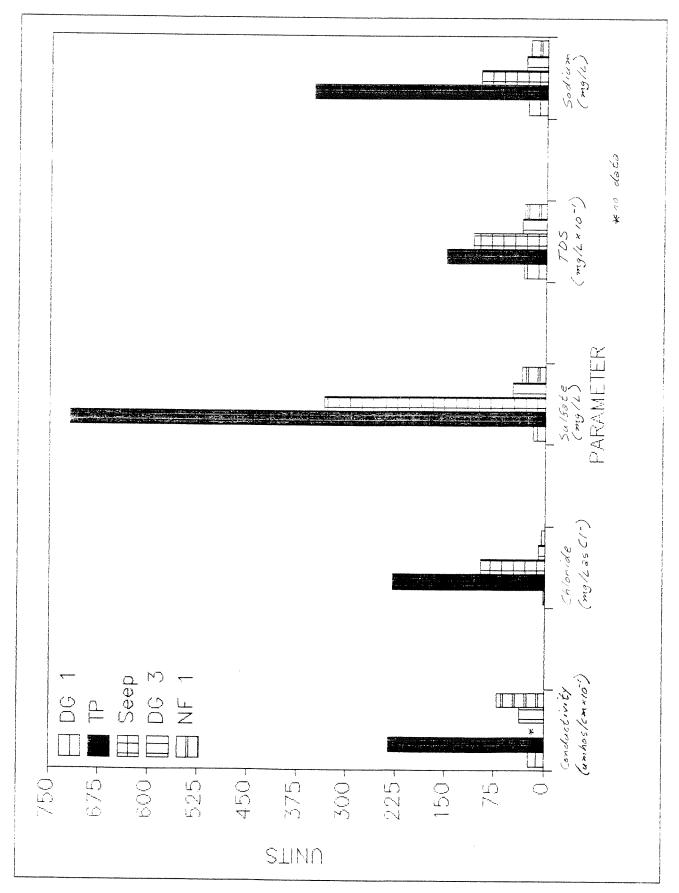


Figure 3. Comparison of surface water stations to tailings pond - Asamera, March 1987.

Table 5. Ecology Ground Water Analytical Results - Asamera, 3/87.

				Field	Field Analyses+++	ses+++							Laboratory	tory A	Analyses***	***				
noilsal	Date	əmiT	Temp.	θ (₹)	Conductivity (mo\aoAmu)	(.U.2) **Hq	Screen Elevation** (aveft)	Conductivity (umhos/cm)	Chloride (mg/L) as Cl-)	(L\gm) sisling	Total Cyanide (L/gm)	Cyanate (mg/L)	(J\gm) SST	(J\gm) SQT	TOC (mg/L)		(J\gm) mwibo2	(J\gu) oniZ	(J\gu) əsənsgnsM	ташшо)
GWMW 6	3/10		11.3	52.3 52.0	440 650	7.2	1728													
	3/12	1610	10.8	51.4	006			868 880	12 16	110	<0.005 <0.005	1.4j	150	620 685h	17 82z	900	186 181	57 24	126 113	Unfiltered
СМММ 9	3/10	1025 1030 1110	11.3	52.3 52.3 52.3	1200 1200 1040		1238													
		1140			1060	7.1		1130 1120	70	31 33	<0.005 <0.005	0.18	7 7	670 650	111	800	152 150	8 9	80	Duplicate Duplicate
GWMW 4A	3/10	0945	11.3	52.3	1300	9.9	1035	1350	54	200	0.008	0.19		850	18	190	65	٣	4	
GWMW 3	3/11	1140	12.5	54.5	1900	6.9	839	2090 1860	530 380	70 100	<0.005 <0.005	<0.01	<1 <1	1100 980	5.6	440	377 308	5 5	303 345	Unfiltered Filtered
GWMW 1B	3/11	1220	12.4	54.3	2900	9.9	809	2860	940	12	<0.005	1.4	$\neg$	1300	6.1	390	554	7	47	

\* = Due to sampling problems on March 10, sample collected on March 12 by Asamera
z = Sample low due to interfering substance
h = Over holding time. Analysis run.
j = Estimated value
\*\* = Asamera measurements
\*\*\* = Ground water samples field-filtered prior to analysis unless otherwise noted
+++ = No filtration prior to analysis

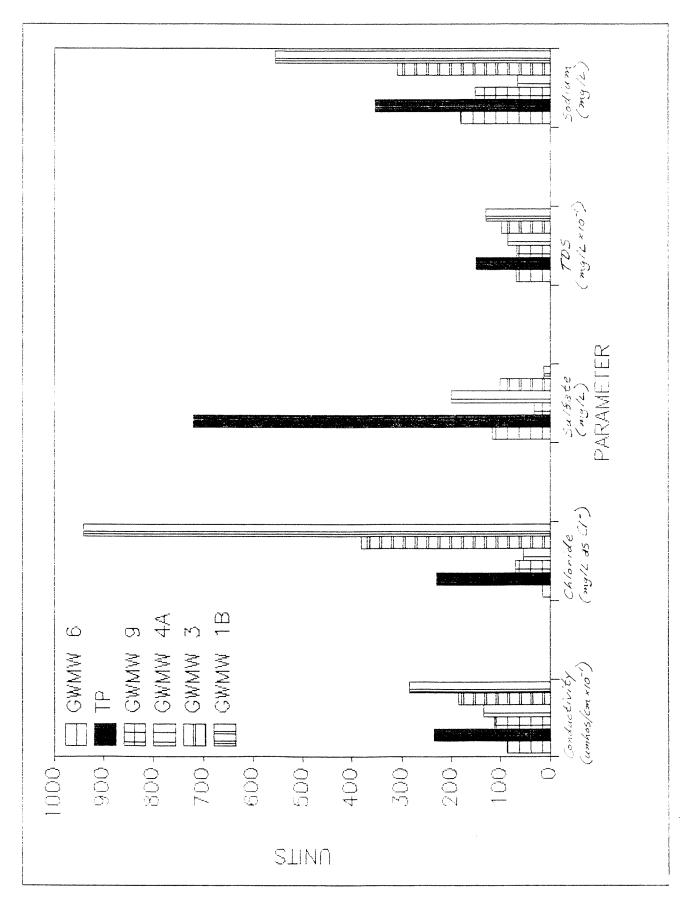


Figure 4. Comparison of ground water stations to tailings pond - Asamera, March 1987.

Table 6. Groundwater elevation measurements\* - Asamera, 3/87.

Well	Well Cap Elevation (ft)	Depth to Groundwater (ft)	Groundwater Elevation (ft)	Depth to Well Screen (avg-ft)	Well Screen Elevation (avg-ft)	Distance - Groundwater Sur- face to Screen (avg-ft)
GWMW 6	1822.5	14.0	1808.5	95	1728	80
TP	1580+		1525++			
GWMW 9	1357.9	15.1	1342.8	120	1238	105
GWMW 4B**	1113.3	51.1	1062.2	99	1014	48
GWMW 4A	1114.1	53.3	1060.8	79	1035	26
GWMW 2**	1112.8	52.5	1060.3	160	953	107
GWMW 1B	1033.1	179.0	854.1	224	809	45
GWMW 3	1033.7	182.5	851.2	195	839	12

<sup>\* =</sup> Measurements made by Asamera

<sup>+ =</sup> Water surface elevation

<sup>++ =</sup> Bottom of pool elevation
\*\* = Static height measurement only; no water quality sampling

## RECOMMENDATIONS AND CONCLUSIONS

Inspection monitoring did not find surface or ground water impacts attributable to mining activities. The Asamera monitoring program was generally acceptable and sampling procedures reasonable.

Recommendations concerning several aspects of the monitoring program are summarized below:

# Analytical

- 1. Field temperature and conductivity measurements should be improved. Use of a conductivity standard and an ASTM approved thermometer are recommended.
- 2. A known or spiked quality assurance sample should routinely be submitted to the contract laboratory along with the regular samples.

# Station Changes

- 1. Three additional monitoring stations were recommended for inclusion in the routine network: tailings pond water, mine water, and a well downgradient of the mine.
- 2. Moving screens to allow collection of samples in GWMW6 and GWMW9 closer to the ground water surface should be considered.

# Parameter Changes

- 1. Two additional parameters were suggested: TSS for the surface water stations and sulfide for the ground water stations.
- 2. Dropping parameters for which concentrations in the tailings pond water and the mine water are routinely below upgradient concentrations should be considered.

#### General

- 1. Pump discharge when purging the monitoring wells should be directed away from the well to avoid contamination.
- 2. Regular clean-out of the Dry Gulch Creek conduit/settling basin routing system above the tailing pond dam is recommended.

# REFERENCES

Garrett, M., 1987. <u>Asamera Minerals (U.S.) Inc., Cannon Mine, Wenatchee, Washington, Environmental Monitoring Program, Fourth Ouarter, 1986.</u>